

## CLAIMS

We claim:

- 1 A method for in line, real-time processing and monitoring of a semiconductor wafer comprising:
  - 3 creating a plurality of electron-hole pairs near a surface of the wafer; and
  - 4 heating the wafer to substantially desorb any contaminant adsorbed on the surface of the
  - 5 wafer.
- 1 2. The method of claim 1 wherein creating a plurality of electron-hole pairs comprises  
2 illuminating the wafer with radiation sufficient to create a plurality of electron-hole pairs near the  
3 surface of the wafer.
3. The method of claim 2 wherein heating the wafer comprises illuminating the wafer with a  
near infrared radiation.
4. The method of claim 2 wherein heating the wafer comprises placing the wafer on a hot  
surface.
- 1 5. The method of claim 2 further comprising automatically controlling intensity and duration  
2 of heating and illuminating steps.
- 1 6. The method of claim 2 further comprising measuring a temperature of the wafer during the  
2 heating step and controlling intensity and duration of heating and illuminating steps based on the  
3 measured temperature.
- 1 7. The method of claim 2 wherein the wafer is heated and illuminated until a stable surface  
2 condition is achieved.
- 1 8. The method of claim 1 wherein heating comprises heating the substrate to a temperature in  
2 the range from about 200 °C to about 300 °C.

- 1 9. The method of claim 3 wherein illuminating with a near infrared radiation comprises  
2 illuminating with light having a wavelength in the range from about 0.2 microns to about 0.4  
3 microns.
- 1 10. The method of claim 2 further comprising cooling the wafer after heating and illuminating  
2 the wafer.
- 1 11. The method of claim 2 wherein the wafer is a p-type wafer and heating and illuminating  
2 the wafer restores an inversion layer at the surface of the p-type wafer.
- 1 12. The method of claim 2 wherein the wafer is a p-type wafer and heating and illuminating  
2 the wafer activates dopants previously deactivated due to interactions with contaminant ions.
- 1 13. The method of claim 1 further comprising:  
2 illuminating a portion of the wafer with a modulated light; and  
3 measuring an electrical characteristic of the wafer.
- 1 14. The method of claim 13 wherein measuring an electrical characteristic comprises  
2 measuring a photovoltage induced at the surface of the wafer.
- 1 15. The method of claim 14 further comprising calculating a carrier lifetime from the  
2 measured surface photovoltage.
- 1 16. The method of claim 14 further comprising determining a conductivity type from the  
2 measured surface photovoltage.
- 1 17. The method of claim 14 further comprising determining a doping concentration from the  
2 measured surface photovoltage.
- 1 18. An apparatus for surface treating a semiconductor wafer comprising:  
2 a surface treatment chamber; and

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3        a source of radiation illuminating a semiconductor wafer disposed inside the chamber with  
4        a radiation sufficient to create a plurality of electron-hole pairs near a surface of the wafer and to  
5        ~~desorb any contaminant adsorbed on the surface of the wafer~~

1        19.      The apparatus of claim 18 wherein the surface treatment chamber is integrated with an in-line, real-time testing apparatus, such that electrical characteristics of the wafer can be measured.

1        20.      The apparatus of claim 19 wherein a surface photovoltage of the wafer is measured after  
2        the wafer has been surface treated.

1        21.      The apparatus of claim 18 wherein the source of radiation comprises a tungsten halogen  
2        quartz lamp.

1        22.      The apparatus of claim 18 further comprising a plurality of reflectors disposed inside the  
2        surface treatment chamber to provide uniform illumination of the wafer.

1        23.      The apparatus of claim 18 further comprising a power control circuitry for controlling an  
2        intensity of radiation from the radiation source.

1        24.      The apparatus of claim 18 further comprising a temperature sensor for monitoring  
2        radiation from the wafer during surface treatment.

1        25.      The apparatus of claim 18 further comprising a filter disposed between the radiation  
2        source and the wafer for filtering radiation having wavelength greater than about 4 microns.

1        26.      The apparatus of claim 18 further comprising a first filter disposed between the radiation  
2        source and the wafer, a second filter disposed adjacent the first filter, and an air passageway  
3        disposed between the first filter and the second filter for cooling the filters, wherein the first filter  
4        and the second filter prevents radiation having wavelengths greater than about 4 microns from  
5        reaching the wafer.